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SAFETY DATA SHEET

1. IDENTIFICATICATION OF THE SUBSTANCE/ MIXTURE AND OF THE COMPANY/ UNDERTAKING

<u>Product</u>

Name : Ultra Mild Solvent Yellow Ink

Product IDN : SB.UMS.4000

Material Uses : Ink for use in an ink jet process.

 Manufacturer
 : STS Inks LLC., 8300 Congress Ave., Boca Raton, FL 33487

 Phone:
 561-999-8818

 Fax:
 561-999-8828

 Emergency:
 561-419-7111

 www.stsrefill.com

Data Issued : December 2017

2. HAZARD IDENTIFICATION

2.1 Classifications

Classification according to GHS Acute Tox.4: H312 Harmful in contact with skin. Acute Tox.4: H332 Harmful if inhaled. Skin Irrit.2: H315 Causes skin irritation. Eye Irritant: H318 Combustible Liquid: H227

2.2 Label Elements: Labeling according to GHS Hazard pictograms



Signal Word: Danger **Hazard Statements:** H312:Harmful in contact with skin. H315: Causes skin irritation. H322: Harmful if inhaled. H302: Harmful if swallowed. H318: Eve Irritant. H336: May cause drowsiness or dizziness. **Precautionary Statements: PREVENTION:** P270: Do not eat, drink or smoke when using this product. P264: Wash hands thoroughly after handling. P280: Wear protective gloves. P261: Avoid breathing dust/fume/gas/mist/vapors/spray. P273: Avoid release to the environment. **RESPONSE:** P301+P312+P330: IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth. P332+P313+P333: If SKIN IRRITATION OCCURS: Get medical advice/attention. P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P302+P352: IF ON SKIN: Wash with plenty of soap and water. P403 +P233 Store in a well-ventilated place. Keep container tightly closed. P363: Wash contaminated clothing before reuse. **DISPOSAL:** P501 accordance Dispose of contents/container in with

2.3 Other Hazards

Results of PBT and vPvB assessment: PBT: Not applicable. vPvB: Not applicable.

local/regional/national/international regulations.

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3 COMPOSITION/ INFORMATION ON INGREDIENTS

Chemical Characterization: Mixture Inkjet printing ink in organic solvents.

Ingredients	CAS No	EC Number	REACH	Percent(%)	Classification GHS(Rev 5)
Pigment	Trade Secret	Trade Secret	N/A at the moment	1-5	-
2-Ethoxy Ethyl Ether	112-36-7	203-963-7	Registered	40-70	Skin Irrit.2 H315
Propylene Carbonate	108-32-7	203-572-1	Registered	5-15	Eye Irrit. H319
2- Butoxyethyl Acetate	112-07-2	203-933-3	Registered	5-15	H227,H302,H312, H332,H373
Polymer	Trade Secret	Trade Secret	N/A at the moment	1-10	-
Lactone	96-48-0	202-509-5	Registered	5-15	Eye Irritant H302,H318,H336

4 FIRST AID MEASURES

4.1 Description

Inhalation	: If inhaled move to fresh air. IRespiratory irritation may occur, if symptoms develop seek medical attention. If not breathing, give artificial respiration preferably mouth to mouth. : Give two glasses of water and monitor closely. Call a poison control
Ingestion	center, emergency room, or physician before trying to nduce vomiting.
	Never give anything by mouth to an unconscious person. Get medical attention if symptoms appear.
Skin Contact	: In case of contact, immediately flush skin with plenty of water while removing contaminated clothes and shoes. Wash clothing before reuse. Get medical attention if symptoms appear
Eye Contact	. : Do not rub eyes. In case of contact, immediately flush eyes with

plenty of water for at least 15 minutes. If irritation persists get medical attention.

4.2 Most Important Symptoms and Effects, Both Accute and Delayed **Potential Acute Health Effects**

Eye Contact: No known significant effects or critical hazards. Inhalation: No known significant effects or critical hazards. **Skin Contact**: No known significant effects or critical hazards. Ingestion: No known significant effects or critical hazards.

Over Exposure Signs/Symptoms

Eve Contact: No specific data. Inhalation: No specific data. **Skin Contact**: No specific data. Ingestion: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed Treat symptomatically.

5 FIRE-FIGHTING MEASURES

5.2 Extinguishing Media

Suitable Extinguishing Media: Alcohol-resistant foam, dry chemical, carbon $dioxide(CO_2)$, water spray.

5.3 Special Hazards arising from the substance or mixture

Carbon Oxides

5.4 Advice for Fire-Fighters

Use breathing apparatus with independent air supply. Protective suit.

5.5 Further Information

Use water spray to cool unopened containers.

5.6 NFPA Ratings

Health: 2 Flammability: 2 Reactivity: 0 Hazard Scale: 0=Minimal 1=Slight 2=Moderate 3=Serious 4=Severe

6 ACCIDENTAL RELEASE MEASURES

6.2 Personal Precautions, Protective Equipment and Emergency Procedures

Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate

ventilation. Remove all sources of ignition. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

6.3 Environmental Precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.4 Methods and materials for containment and cleaning up

Contain spillage, and then collect with an electrically protected vacuum cleaner or by wetbrushing and place in container for disposal according to local regulations (see section 13). Keep in suitable, closed containers for disposal.

6.5 Reference to other sections

For disposal see section 13.

7 HANDLING AND STORAGE

7.1 Handling	: Avoid contact with skin and eyes. Avoid inhalation of
7.2 Conditions for safe	vapor or mist. Keep away from sources of ignition- No smoking.
storage	Take measures to prevent the build up of electrostatic charge.
7.3 Specific end uses	 Store in cool place. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. no data available

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters : Components with workplace control parameter

8.2 Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal Protective Eqiupment

[Respiratory Protection] : Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such NIOSH (US) or CEN (EU).

[Body Protection] : Complete suit protecting against chemicals. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

[Skin Protection] : Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices.

Wash and dry hands.

The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

[Eye/face Protection] : Face shield and safety glasses. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU)

9 PHYSICAL AND CHEMICAL PROPERTIES		
Color	: Black	
Odor	: Slight odor	
Boiling Point/boiling range of	: approx. 176°C or higher	
ink	: No data available	
Melting Point/melting range	: approx. 81°C	
Flash Point of ink	: Not below 220°C	
Auto-Ignition Temperature	: Not Applicable	
Flammability (solid, gas)	: 0.975±0.05 (25°C)	
Specific Gravity	: Not Applicable	
Vapor Density Vapor	: No data available	
Pressure Explosive	: No data available.	
Properties	: No data available	
-	: Easily soluble (Diethylene glycol diethyl ether)	
Solubility	: No data available.	
Water Solubility	: Not applicable	
Viscosity	: No data available.	
рН	: No data available	
VOCs		
Oxidizing Properties		

The physical and chemical data given in Section 9 are typical values for this product and are not intended to be product specifications.

10 STABILITY AND REACTIVITY

10.1 Reactivity

: No data available

10.2 Chemical Stability : No data available

10.3 Possibility of hazardous reactions	: No data available
10.4 Conditions to avoid	: Heat, flames and sparks
10.5 Incompatible materials	: Strong oxidizing agents, strong bases
10.6 Hazardoes decomposition products	: Other decomposition products – no data available

11 TOXICOLOGICAL INFORMATION

11.2 Routes of Overexposure	: Eye, skin, inhalation, and oral ingestion	
11.3 Health Hazards: Acute Health Hazards Chronic Health Hazards Mutagenicity Carcinogenicity	 : Overexposure of the eye surface to ink may be mildly irritating. Overexposure of ink contact with the skin may cause irritation and in some people, swelling and redness. Intentional inhalation to ink vapors may result in respiratory tract irritation. Intentional or accidental oral ingestion may cause an upset stomach. : No information available : No information available : No information available 	
11.4 Toxicity: Acute Toxicity Data	: [Diethylene Glycol Diethyl Ether] LD50 Oral, rat: 4,970 mg/kg LD50 Skin, rabbit: 6,700 μL/kg Draize test, eye rabbit: 50 mg Moderate	
Inhalation	: Gamma Butyrolactone: May cause drowsiness or dizziness.	
Irritating	: [Gamma Butyrolactone] Eye irritating: Severe : Not available	
Sensitization		
Reproductive Toxicity	: Not available.	

12 ECOLOGICAL INFORMATION

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12.1 Toxicity	: Acquatic toxicity: No further information available
12.2 Persistence and Degradability	: No further relevant information available
12.3 Bioaccumulative Potential	: No further relevant information available
12.4 Mobility in Soil	: No further relevant information available
12.5 Results of PBT and vPvB Assessment	: PBT: Not applicable : vPvB: Not applicable
12.6 Other Adverse Effects	: No further relevant information available

13 DISPOSAL CONSIDERATIONS

13.1 Waste Treatment Methods	: Product This combustible material may be burned in a chemical incinerator equipped with an afterburner and scrubber. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material. : Contaminated Packaging
	: Contaminated Packaging Dispose of as unused product

14 TRANSPORTATION INFORMATION

14.1 UN Number

: NA1993

14.2 UN Proper Shipping Name : Combustible Liquid, n.o.s

14.3 Transport Hazard Class(es) : Combustible Liquid

14.4 Packaging Group : III

14.5 Environmental Hazards : Regulated as a class III combustible liquid by DOT, IATA, IMO.

14.6 Special Precautions for User :Transport and storage of the product in accordance with

general precautions and instructions mentioned in

this SDS.

15 REGULATORY INFORMATION

15.1 Safety, Health and Environmental Regulations/Legislation Specific for the Substance or Mixture	 :EU Regulation (EC) No. 1272/2008 (CLP Regulations) : REACH Status: In compliance. : Pre-registration Status: All components are listed or exempted. : Annex XIV – List of substances subject to authorization Substances of very high concern None of the components are listed. : Annex XVII – Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles Not applicable
15.2 Chemical Safety Assessment	: No data available
15.3 Other Information	:US Regulation : TSCA Section 4(a) Final Test Rules Regulated: Not regulated : TSCA Section 5 Significant New Use Rule

Regulation Proposed: Diethylene glycol diethyl ether (CAS No. 112-36-7)

: TSCA Section 8(a) Preliminary Assessment Information RULE (PAIR): Not Regulated : TSCA Section 8(a) Inventory Update Rule: All components on TSCA INVENTORY : TSCA Section 8(d) Health and Safety Study Reporting: Not regulated : TSCA Section 12(b) One-Time Export Notification Regulated: Diethylene glycol diethyl ether (CAS No. 112-36-7) : Clean Air Act Section 112, Hazardous Air Pollutants (HAPs): Diethylene glycol diethyl ether (CAS No. 112-36-7) : California Proposition 65: Not regulated

16 OTHER INFORMATION

The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process. This information is based upon technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained. Issued on December 2015.